Royal Metal Products
100 Royal Way
Temple, GA 30179
Phone (800) 520-6593

**SPECIFICATION DATA SHEET**

Date: 8/1/2025

# MODEL No. 401, 401X, 402, 402X

## Rectanglar Duct and Wall Stack

**DIMENSIONAL DATA**

| A+ B Wall Stack: | | A+B Rectangular Duct | |
|---|---|---|---|
| **A** | **B** | **A** | **B** |
| 2 1/4" | 10 | 8 | 8 |
| 2 1/4" | 12 | 8, 10 | 10 |
| 3 1/4" | 10 | 8, 10 | 12 |
| 3 1/4" | 12 | 8, 10 | 14 |
| 3 1/4" | 14 | 8, 10 | 16 |
| | | 8, 10 | 18 |
| | | 8, 10 | 20 |
| | | 8, 10 | 22 |
| | | 8, 10 | 24 |
| | | 8, 10 | 26 |
| | | 8, 10 | 28 |
| | | 8, 10 | 30 |

**FABRICATION DATA**

**Material:**
ASTM-A653 CS Type B Galvanized Steel,
G-30 Coating LFQ Chemical Treatment

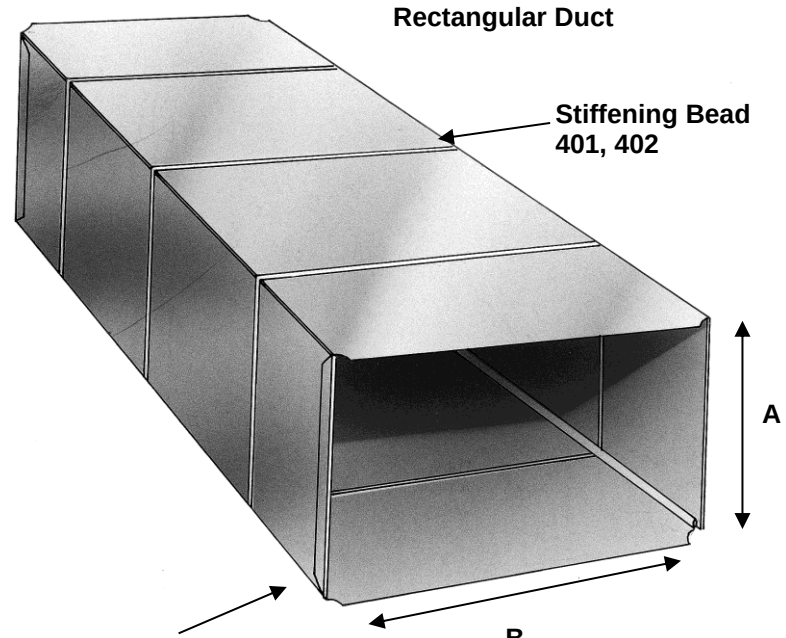
**Gauge:** 8 X 14" & below 28GA
8 X 16" & above 26GA
All 8' Sections: 26GA

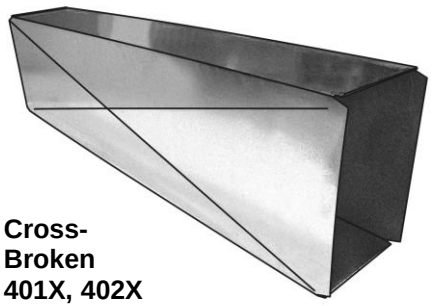
**Lengths:** Wallstack 24", 30", 36", 48", 60", 96"
Duct 48", 60", 96"

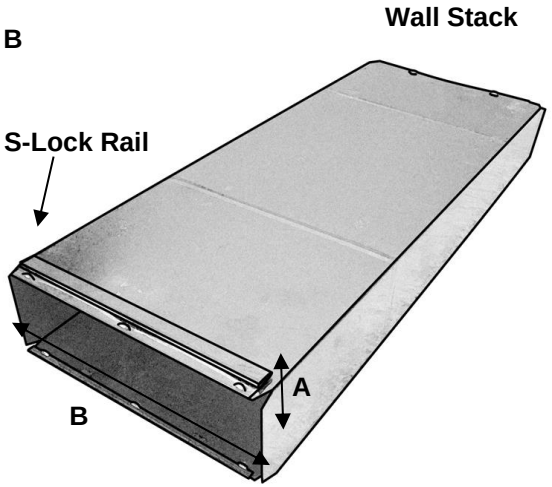
**Assembly:**
2pc L-section button punch snaplock longitudinal seam.

**FEATURES**
S-locks and drives are included with all rectangular duct

**Packaging:**
**401/401X** wallstack and duct sold 5 pieces per bundle.
**402/402X** duct is boxed sold 6 piece per box.
Shipped in L-sections, ready for assembly.

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