



100 Royal Way
 Temple, GA 30179
 Phone (800) 520-6593

SPECIFICATION DATA SHEET

Date: 10/30/14

MODEL No. 277
Full Flow Wye

DIMENSIONAL DATA

Standard Sizes	A	B	C
5X4X3	10.5"	5"	3"
7X5X5	15"	9.5"	4"
7X6X5	14.5"	7.5"	2.5"
8X6X6	14.5"	9"	3"
8X7X5	14.5"	7.5"	2.5"
9X7X7	15.5"	7.5"	2.5"
9X8X6	18"	12.25"	4.5"
10X8X8	18.5"	7.5"	2.5"
12X9X9	22.5"	16.5"	8.5"
12X10X10	23.5"	13.5"	7.5"
14X12X12	21.5"	9.75"	3.5"

FABRICATION DATA

Material:

ASTM-A653 CS Type B Galvanized Steel
 G-30 Coating LFQ Chemical Treatment

Size: **Gauge:**
 3" - 12" 28GA
 14" - 18" 26GA

Assembly:

The body of the wye is rolled formed and riveted together with C-115 2/16 zinc coated steel rivets. Collars are then colatched on with 1/4" beaded connection

